FIG.

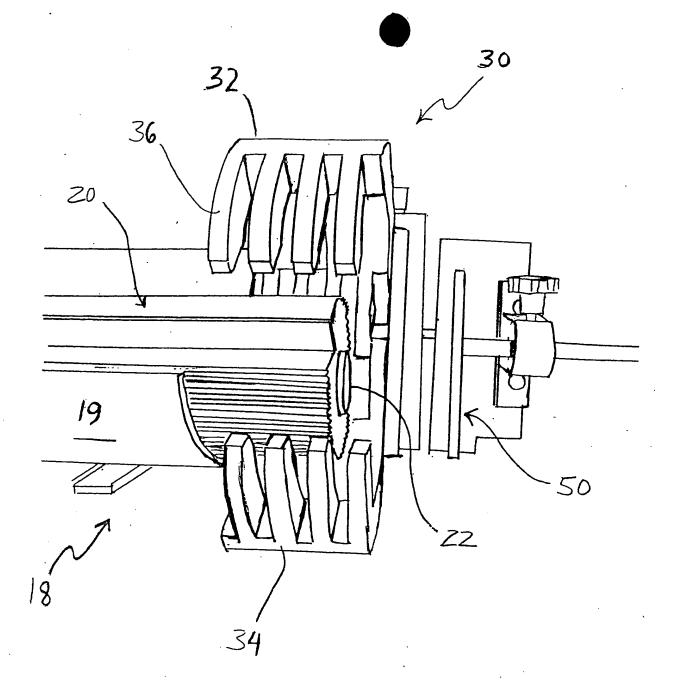


FIG-2

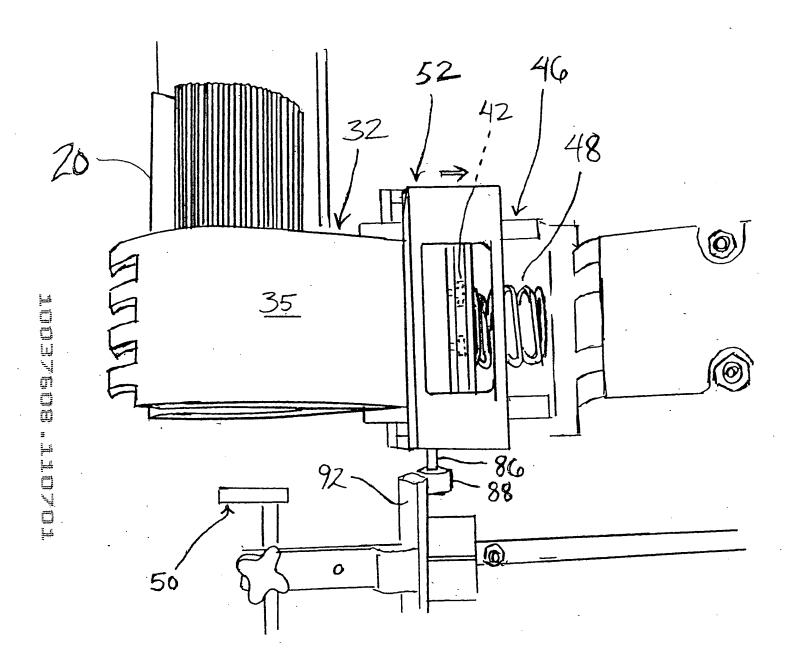
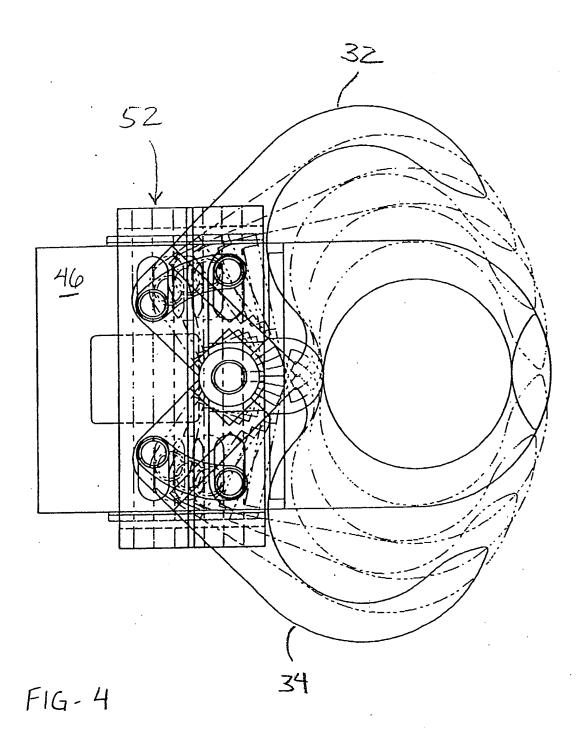
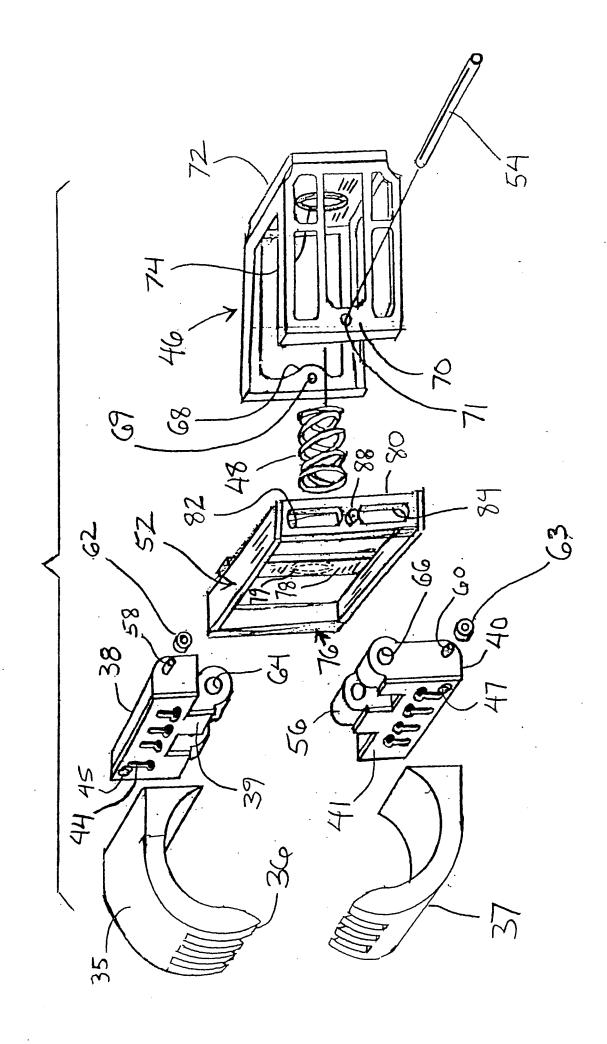
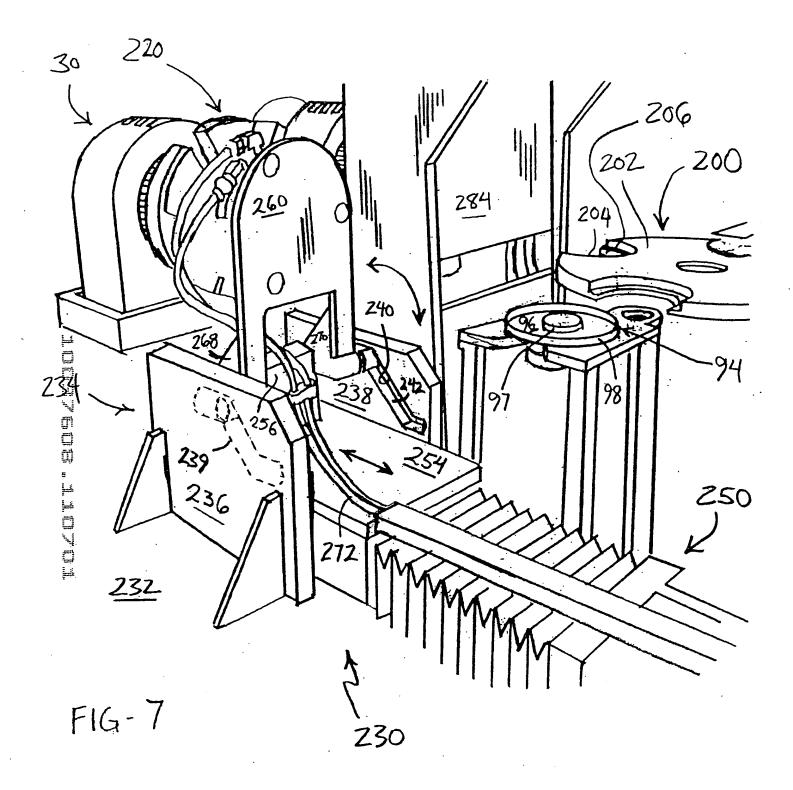
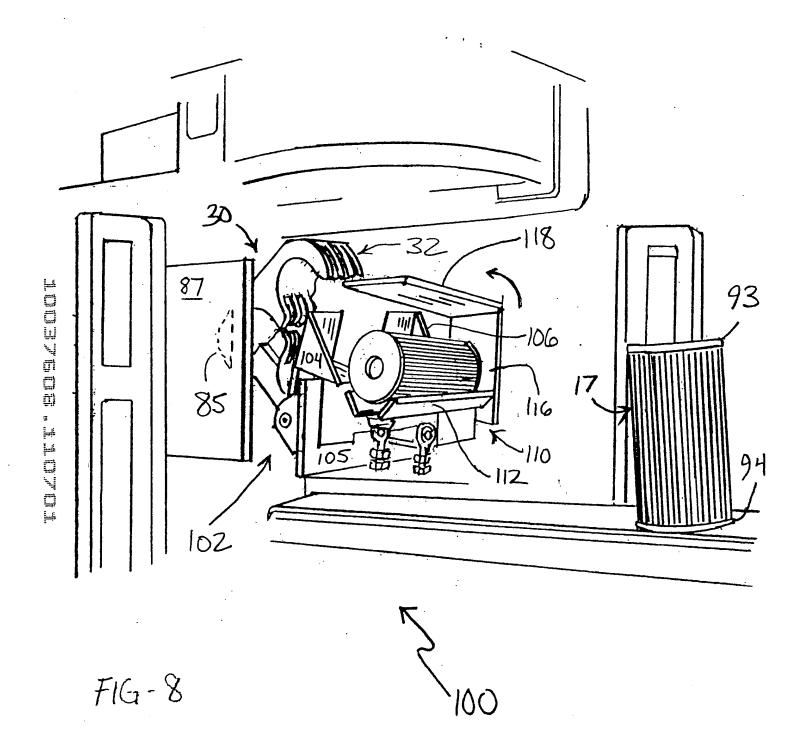


FIG-3









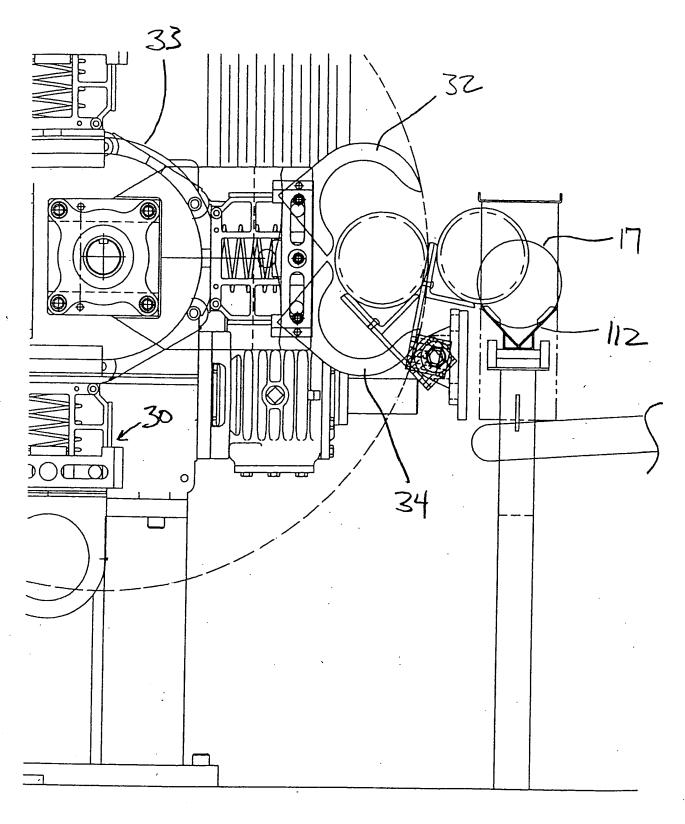
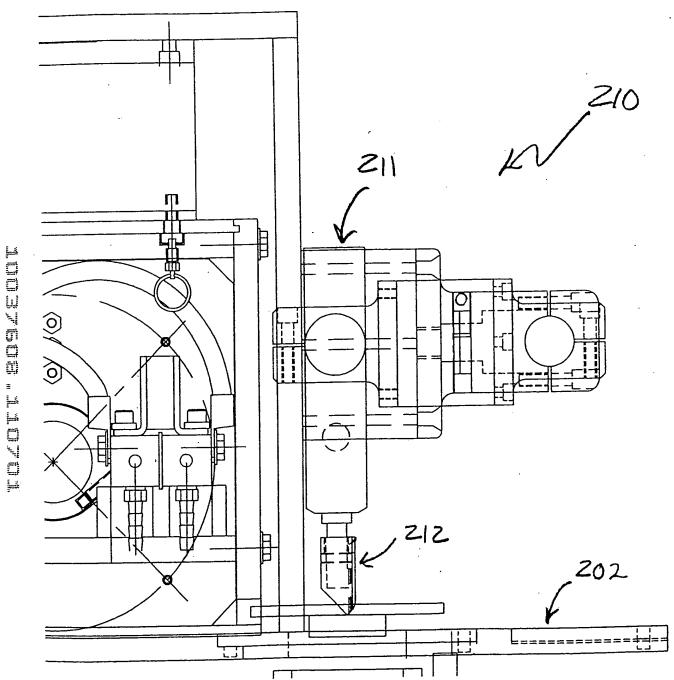
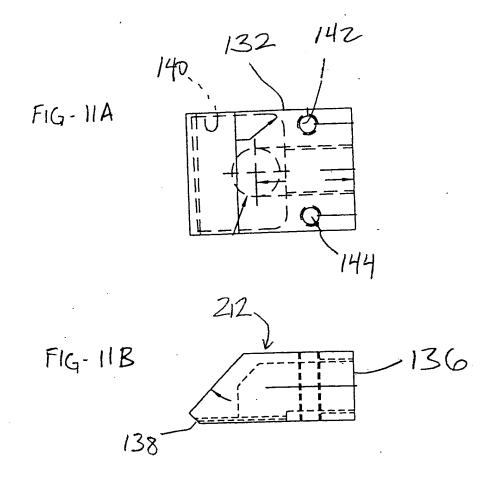
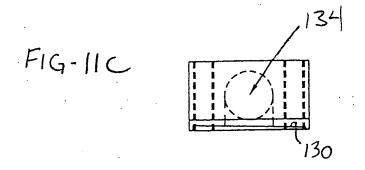


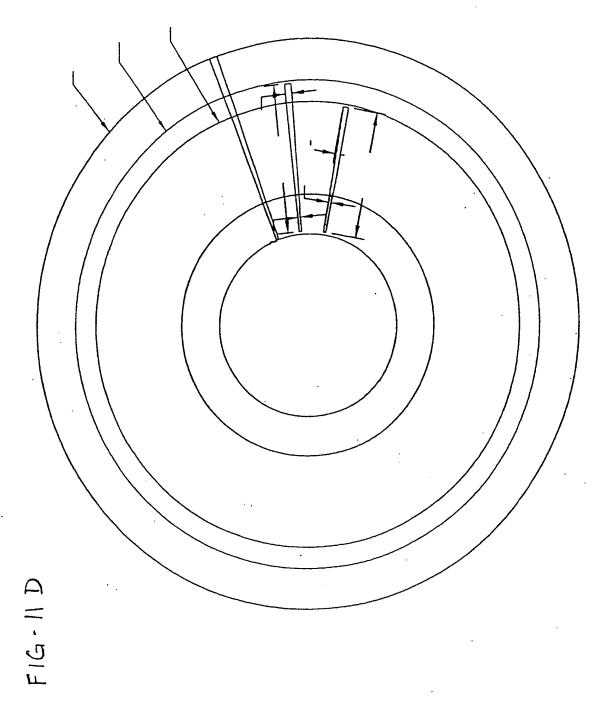
FIG-9

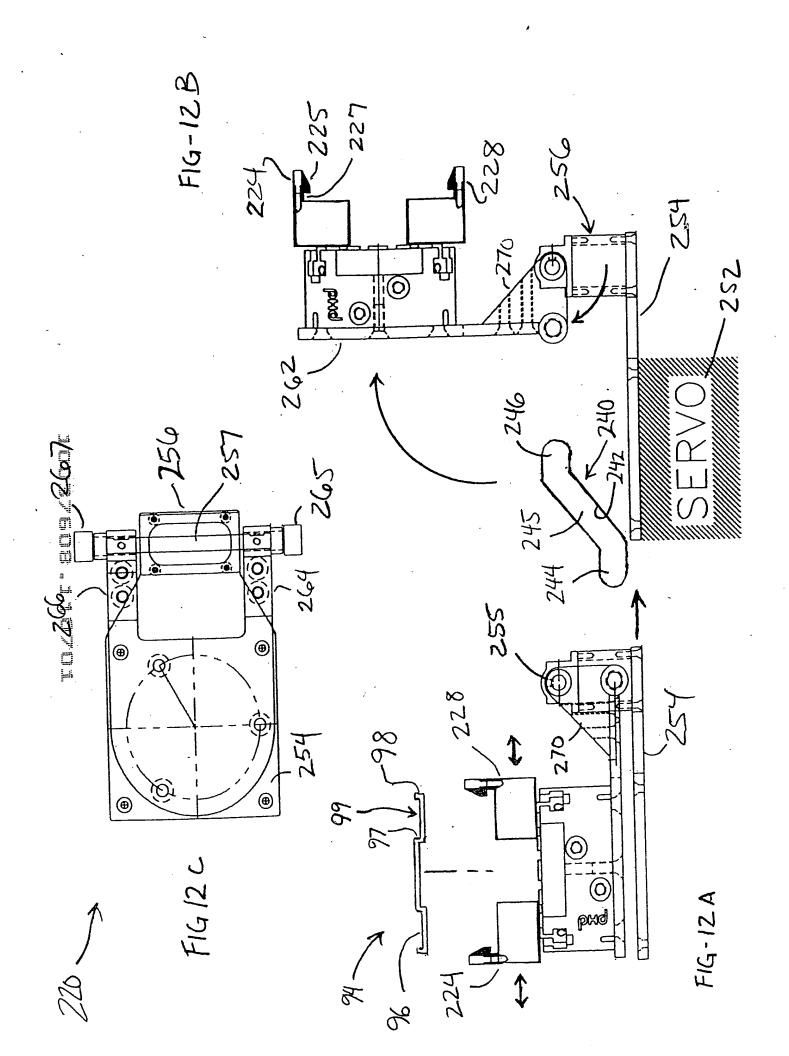
F1G-10

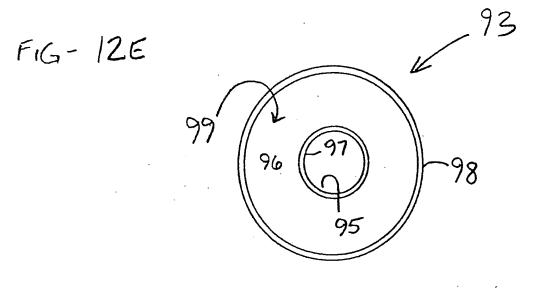


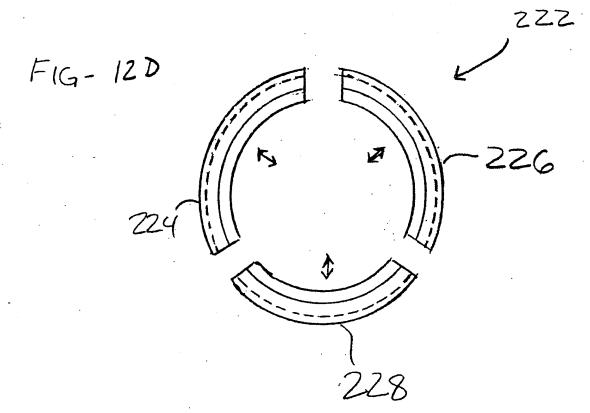












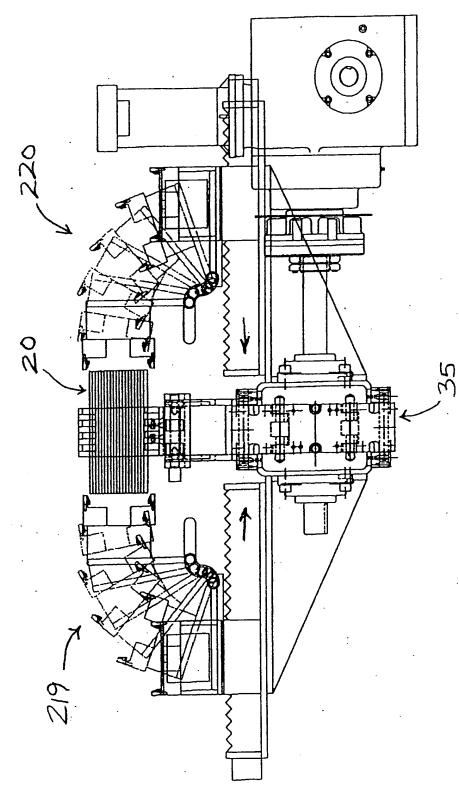


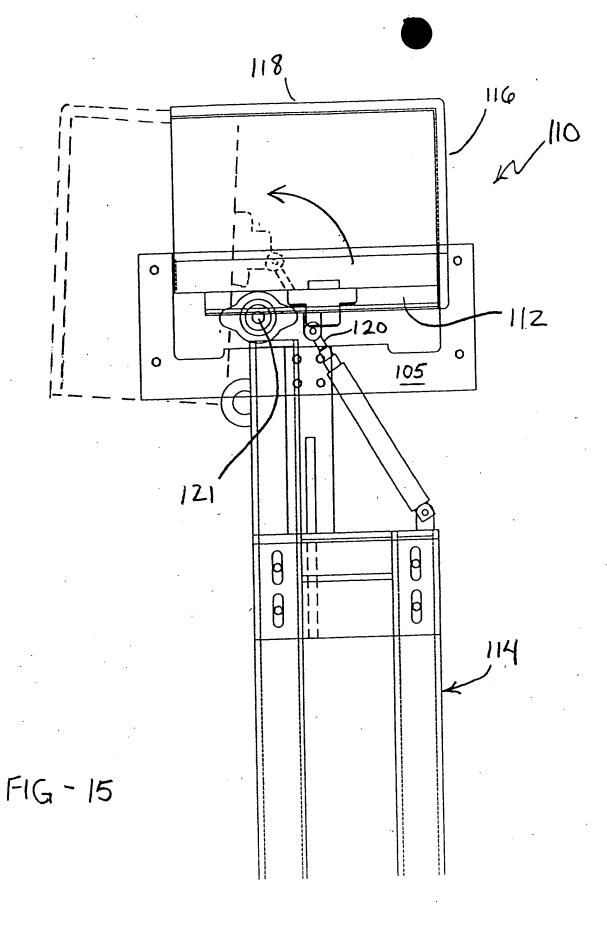
FIG- 13

FIG- 14C

FIG-14 B

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288



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POSITION FILTER ELEMENT IN GRIPPER ASSEMBLY DISPENSE ADHESIVE INTO END CAPS USING TRAPEZOIDAL APERTURE INSTALL END CAPS ON FILTER ELEMENT WITH APPLICATORS PRE-CURE ADHESIVE USING INDUCTION HEATERS RELEASE FILTER CARTRIDE AND ROTATE FROM HORIZONTAL TO VERTICAL FINAL CURE